

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 7,185,520 B2

Page 1 of 1

APPLICATION NO. : 10/521980

DATED : March 6, 2007

INVENTOR(S) : Michael Pampel, Günter Pampel and Manfred Jeude

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 2

Line 29, insert --a-- between "to" and "method"

Line 36, delete "length" and replace it with --thickness--

Column 5

Line 37, insert --axis of the-- between "the" and "take-up"

Line 38, insert --4-- after "coiler"

Column 6

Line 57, delete "46" and between "thickness" and "of"

Column 7

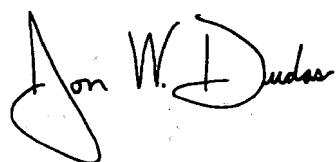
Line 14, delete "46" and replace it with --45--

Line 17, delete "46" and replace it with --45--

Line 19, delete "output" and replace it with --input--

Signed and Sealed this

Thirty-first Day of July, 2007



JON W. DUDAS
Director of the United States Patent and Trademark Office